

# **BODY 999 BRUSHABLE SEAMSEALER**

Technical Data Sheet No 718



#### General Technical Description

Thixotropic sealant and anticorrosive pasty material, suitable adhesion of metal surfaces and carpets

It is immediately recoatable with "wet-on-wet" DELUX paints or after drying with single or twocoat acrylic paints

Resists in temperatures from (-25°C) to (+80°C) without losing it's volume

Does not form craters, remains elastic without shrinking and dries

### Surface

It is suitable for the filling of joints and the adhesion of metal surfaces and carpets. Ideal for interior automotive parts that are not exposed to UV light. It is easily applicable with a soft or hard brush or a spatula.

#### Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and **BODY 770 ANTISIL** NORMAL/BODY 771 ANTISIL FAST..

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

### **Product Application:**



Apply with brush or use 300ml cartridge



Always close tin after

Flash Point: 7°C / 45°F

Specific Gravity: 1.25 g/cm<sup>3</sup>

Solid Content (No thinner): 58% Weight

### VOC (2004/42/EC)

This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 280 g/L. 2004/42/IIB(e)(840)280

## Theoretical Coverage:

7-8 m<sup>2</sup>/l at 100micron dry film thickness

#### Cleaning of equipment:

Clean after final use with 740 **ACRYL NORMAL** 

#### Remarks:

- · Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with **HB BODY PRODUCTS**
- It can be used by countries that do not adopt the VOC legislation as well.

### Storage shelf life:

• Store in a cool place (+5°C - +25°C) and use within 12 months for best results. Guaranteed shelf life of 24 months in unused original containers



15-20 min / 23°C Final flash off time



Protect from humidity



Drving time 200µm=2-3h /23°C



Always wear protective equipment



It can be painted over with Acrylic / Synthetic paints



Follow the application instructions mentioned in this TDS

This is a thixotropic water-proof sealing compound, excellent for joints fillings of the car body and the adhesion of metal surfaces and carpets. It is also suitable for the interior automotive parts that are not exposed to UV light. It remains elastic without shrinking and does not form craters. It is adhered perfectly in non sand papered, primed or painted surfaces. It dries fast and it can be recoatable with "weton-wet" Synthetic paints or after drying with single or two-coat acrylic paints. It can be applied with either a paint brush or use cartridge.

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