



# BODY 920 BLACK ADHESIVE

Technical Data Sheet No 718



One component sealing compound

Specially made to bond rubber to metal

Special for seals gluing on the doors and windows of the car and for the water – proofing of the car head – lights and wind – shields

Excellent properties

## General Technical Description

Ideal for the bonding of Rubber to Metal. Direction: Clean the surfaces to be bonded/sealed with Thinner. Apply BODY 920 on both surfaces and hold tightly for 15-20 seconds. Perfect adhesion is realised in 3-4 hours.

## Surface

Bonding of Rubber to Metal

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

## Product Application:

»» An other usage of BODY 920 is the attachment of carpets onto the floor of the car. Mode of application From TUBE



Follow the application instructions mentioned in this TDS

**Flash Point:**  
5°C

**Specific Gravity:**  
0.93 g/cm<sup>3</sup>

**Solid Content (No thinner):**  
63±5% Weight

**VOC (2001/42/EC)**  
This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 280 g/L.  
2004/42/II B(e)(840)280

**Theoretical Coverage:**  
-

**Cleaning of equipment:**  
Clean after final use with Body 740 ACRYL NORMAL

## Remarks:

- Allow for additional time for combi spray booths to reach the desired temperature
- Best results when used with HB BODY PRODUCTS
- It can be used by countries that do not adopt the VOC legislation as well.
- Store in a cool place. Guaranteed shelf life of 12 months in unused original containers

For professional use only. The information displayed on this sheet has been carefully selected through a series of laboratory investigations. It is based on our best knowledge at the time of issue. The data is given for information purposes only. We are not liable for its correctness, accuracy and completeness. It is up to the user to check for newer updates or further information if needed for his intended purpose. The intellectual property of this product, trademarks and copyrights is protected. All rights reserved. The relevant Material Safety Data Sheet and warnings displayed on the label must be read carefully. We may modify and / or discontinue operation of all or portions of this information at any time in our sole discretion, without any notice and assume no responsibility to update the information. All rules set forth in this clause shall apply accordingly for any future changes and amendments.

Issue 1/2013, October 2013